

# THz Frequency Receiver Instrumentation for Herschel's Heterodyne Instrument for Far Infrared (HIFI)

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## ABSTRACT

The Heterodyne Instrument for Far Infrared (HIFI) on ESA's Herschel Space Observatory is comprised of five SIS receiver channels covering 480-1250 GHz and two HEB receiver channels covering 1410-1910 GHz. Two fixed tuned local oscillator sub-bands are derived from a common synthesizer to provide the front-end frequency coverage for each channel. The local oscillator unit will be passively cooled while the focal plane unit is cooled by superfluid helium and cold helium vapors. HIFI employs W-band GaAs amplifiers, InP HEMT low noise IF amplifiers, fixed tuned broadband planar diode multipliers, and novel material systems in the SIS mixers. The National Aeronautics and Space Administration's Jet Propulsion Laboratory is managing the development of the highest frequency (1119-1250 GHz) SIS mixers, the highest frequency (1650-1910 GHz) HEB mixers, local oscillators for the three highest frequency receivers as well as W-band power amplifiers, varactor diode devices for all high frequency multipliers and InP HEMT components for all the receiver channels intermediate frequency amplifiers. The NASA developed components represent a significant advancement in the available performance. The current state of the art for each of these devices is presented along with a programmatic view of the development effort.

**Keywords:** Heterodyne, Receiver, Submillimeter, Multiplier, Mixer, LNA, Local Oscillator, MMIC, THz

## 1. INTRODUCTION

The desired functionality and performance of the Heterodyne Instrument for Far Infrared (HIFI) scheduled for launch on ESA's Herschel Space Observatory (Herschel) required a number of significant advances in heterodyne instrumentation over previous generations of ground based heterodyne receivers. The driving requirement is that the HIFI instrument be an observatory class facility instrument with sufficient flexibility to support a large number of observing modes and observational programs at previously unattainable frequencies and with nearly complete frequency coverage. These requirements must be achieved in a largely autonomous space based environment. This paper presents a general overview of the entire program of the HIFI "High Frequency Subsystem" papers 4855-45<sup>1</sup>, 4855-50<sup>2</sup>, 4855-55<sup>3</sup>, 4855-56<sup>4</sup>, 4855-58<sup>5</sup>, 4855-60<sup>6</sup> and 4855-61<sup>7</sup> in the conference on Millimeter and Submillimeter Detectors present more detail on the individual technologies introduced here.

The HIFI instrument is a seven-channel, single-pixel, dual polarization, double sideband receiver system with one receiver operated at time with a 4 to 8 GHz intermediate frequency analyzed separately in both E- and H-Plane polarizations by two 4 GHz bandwidth array acousto-optical spectrometers and two higher resolution narrower banded autocorrelation spectrometers. Further details on the HIFI instrument capabilities are presented in paper 4850-95<sup>8</sup>.

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The spectrometers performance and capabilities are discussed in a previous SPIE Proceeding<sup>9,10</sup>. Table 1 provides a frequency table of the HIFI receiver bands and denotes the mixer and local oscillator bands. Details of the local oscillator system have been discussed previously<sup>11</sup> and are updated in paper 4850-97<sup>12</sup>. The local oscillator requires fixed tuned multipliers covering the nominal bands in table 1.

Table 1 Frequency bands of HIFI

	Frequency	E-Mixer	H-Mixer	IF	LO a	LO b
Band 1	480-641	SIS	SIS	<i>4 to 8</i>	<i>488-546</i>	<i>560-633</i>
Band 2	639-801	SIS	SIS	<i>4 to 8</i>	<i>647-710</i>	<i>724-793</i>
Band 3	799-961	SIS	SIS	<i>4 to 8</i>	<i>807-848</i>	<i>862-953</i>
Band 4	959-1121	SIS	SIS	<i>4 to 8</i>	<i>967-1042</i>	<i>1056-1113</i>
Band 5	1119-1250	<b>SIS</b>	<b>SIS</b>	<i>4 to 8</i>	<b>1127-1178</b>	<b>1192-1242</b>
Band 6L	1410-1704	NbN HEB	NbN HEB	<i>4 to 8</i>	<b>1418-1540</b>	<b>1554-1696</b>
Band 6H	1702-1910	<b>Nb HEB</b>	<b>Nb HEB</b>	<i>4 to 8</i>	<b>1710-1800</b>	<b>1814-1902</b>

**Bold**= NASA/JPL Supplied Subsystem

*Italics*= NASA/JPL Supplied Components

## 2. SCIENCE REQUIREMENTS

The HIFI instrument is designed to facilitate an observatory class set of science requirements. The major goal of the instrument is to observe the cold molecular clouds and dust occupying much of our galaxy and distant galaxies at frequencies impossible for ground based instrumentation. As a result, HIFI requires the best sensitivity possible, which translates into high optical throughput, cold optics and the lowest possible mixer and intermediate frequency amplifier noise temperatures. The emphasis is on the water frequencies between 480 GHz and 980 GHz and coverage above 980 GHz where observations are nearly impossible from the ground. The velocity distribution in a spatially unresolved galaxy require an instantaneous IF bandwidth of approximately 4 GHz as does the desire to make comprehensive spectral surveys of objects with relatively small amounts of observing time. Lastly the red shifts of strong lines in distant objects must be compensated for as well as separation of upper and lower sideband components, requiring the local oscillator to have a small frequency step size and nearly complete frequency coverage.

In order to observe the cold universe, HIFI requires the highest sensitivity possible mixer at all frequencies. Limitations in local oscillator power bandwidth at high frequencies require the mixers to operate with low levels of local oscillator power. The combination of sensitivity, bandwidth and limited local oscillator power lead to the use of cryogenic superconductor insulator superconductor (SIS) or hot electron bolometer (HEB) mixers in conjunction with diplexer local oscillator injection. Ultimate sensitivity and stored cryogenics required the IF amplifiers to have very low noise and very low power dissipation. For observatory operation the local oscillator needed full frequency coverage and no mechanical tuning elements. At the time of the HIFI proposal none of these requirements had been full demonstrated in the necessary combination and significant development especially in the local oscillator was required.

## 3. MIXERS

The HIFI instrument and science objectives required the extension of SIS mixer technology above the Nb superconducting band gap of 750 GHz in four of the HIFI SIS bands. The defined bands also required a departure from the single junction mixer with AlO<sub>x</sub> barriers, which are limited to about 120 GHz of bandwidth by the practically obtainable ratio of tunneling to capacitance in the junction. The HIFI instruments bands above 1.4 THz required the perfection new HEB mixers. Extra galactic science objectives required the HEB mixers to have a wide IF bandwidth.

Prior to the HIFI project start in late 1997, the state of the art mixers were Nb SIS devices, which were limited to low noise operation below the Nb superconducting band gap of approximately 750 GHz. The bandwidth was also limited to approximately 120 GHz by the ratio of the tunneling to capacitance in the junction. A couple of experiments had demonstrated the use of Nb/AlO<sub>x</sub>/Nb junctions with normal metal ground planes and tuning structures proving the feasibility of making mixers to twice the superconducting band gap<sup>13,14</sup>. Both phonon and diffusion cooled HEB mixers

had recently been demonstrated in the laboratory<sup>15-17</sup>, but neither had demonstrated the desired IF bandwidth and there were only one project in progress to use a phonon-cooled device outside the laboratory.

The ultimate low noise SIS mixer performance requires the use of a superconducting tuning circuit with a band gap above the operation frequency, which required mixers made from new materials. The HIFI bands large bandwidth required multiple junctions or a larger tunneling to capacitance ratio than had previously been achieved. Additionally, the HIFI band 5 mixers upper frequency of 1250 GHz was uncomfortably close to twice the band gap of Nb so a larger band gap superconductor was desirable in one or both junction electrodes. The first major breakthrough came with the successful implementation of NbTiN in the junction, wiring and ground plain of an SIS mixer<sup>18</sup>. An 800 GHz mixer with an NbTiN/AlN/Nb junction, NbTiN wiring and NbTiN ground plane was installed as a facility receiver at the Caltech Submillimeter Observatory with a Trec of 205K<sup>19</sup>. In the process of experimenting with the AlN barriers it was discovered that very high current density  $>100 \text{ kA cm}^{-1}$  could be fabricated and that junctions with  $30 \text{ kA cm}^{-1}$  and large subgap-to-normal state resistance ratios could be fabricated reliably<sup>20</sup>. The development effort was dealt a setback when, a heterodyne response was not observed in a 1200 GHz SIS mixer with a NbTiN ground plane mixer in spite of an FTS response. The reason the heterodyne response was not observed is still under investigation, but is believed to be due to skin effects and surface layers in NbTiN. The fall back, which was adopted, was to continue with the high current density Nb/AlN/NbTiN junction, minimize the importance of the tuning structure by reducing the resistance of the normal metal ground plane and wiring layers. It was subsequently discovered that in thin films the largest reduction in resistance and subsequent lowest resistance at cryogenic temperatures could be obtained with epitaxial Nb<sup>21</sup>.

The baseline HIFI band 5 mixers use Nb/AlN/NbTiN junctions normal metal wire and Nb ground planes on sapphire substrates with an integrated twin slot antennas shown in Figure 1a. The mixer devices are integrated in a quasi-optical mount with a 5mm diameter lens shown in figure 1b. Receiver temperatures have consistently been under 1000K in air without correction for windows, beam splitters or atmospheric attenuation. Current efforts are focused on understanding the high frequency physics details in order to achieve some improvement prior to flight delivery in 2003. Further details on the HIFI band 5 mixer development and device physics will be presented in paper 4855-50<sup>2</sup>.

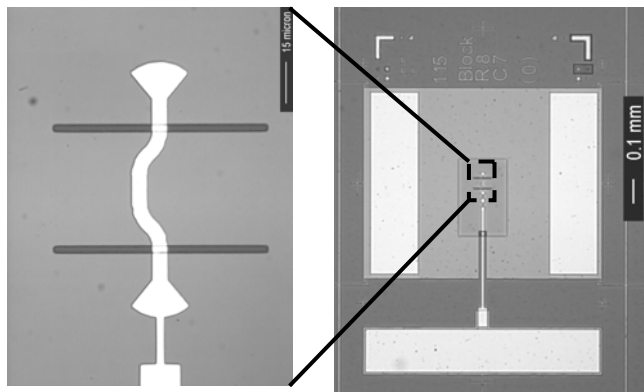


Figure 1a

Figure 1a: Shows the SIS device and an expanded view of the twin junction twin slot mixer circuit. Figure 1b: Shows a prototype HIFI band 5 mixer without its cover. The width and height are within the assigned 32 mm envelope.

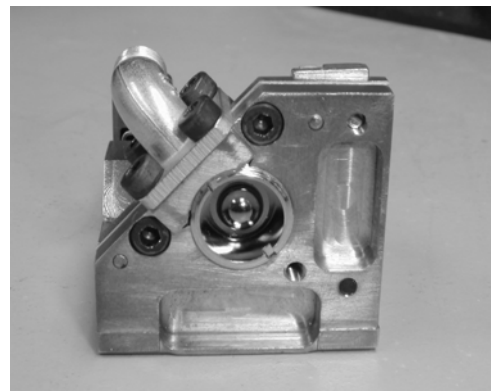


Figure 1b

The development of HIFI HEB mixers was originally driven by technical concerns over the amount of available local oscillator power at THz frequencies. As a result, a major program was undertaken to develop Al HEB mixers, which promised wide IF bandwidths due to large diffusion constants and miniscule local oscillator power requirements due to the scaling of local oscillator power with the critical temperature squared. These predictions were subsequently demonstrated with laboratory measurements where Al HEB mixers repeatedly demonstrated local oscillator needs of less than 5nW absorbed, IF bandwidths of more 3 GHz in 1 micron long devices and comparable noise and conversion efficiency to Nb devices<sup>22-24</sup>. In spite of encouraging performance the Al HEB devices saturated at very low levels of input making implementation in a real world receiver system problematic<sup>22,24</sup>.

A parallel development in the Nb devices demonstrated a 9 GHz 3dB bandwidth in a 0.1 micron long device and noise temperature of under 2000K at 2.5 THz<sup>25</sup>. The IF bandwidth and helium temperature operation of the Nb devices allowed HIFI to eliminate an extra lower frequency diplexer design, an extra IF amplifier design, two extra RF cables to the cryostat and two additional IF processors. The greatest progress in the Nb HEB mixer design has come in the area of junction fabrication repeatability, ESD survivability and in understanding the reliability. Figure 2 shows a current Nb HEB with an integrated NbTiN protection circuit. The NbTiN has a resistance of several thousand ohms at room temperature and zero below about 10K. This series resistance results in approximately a 50 to 1 voltage division at the HEB element during room temperature handling, which raised the human body model transient the device could withstand to about 50 volts. The device shelf-life has been characterized for oxygen, humidity and temperature exposure. Two separate activation energies were found suggesting several chemical processes are at work in the device. The shelf-life is sufficient for long integrations associated with cryogenic space missions, but the devices do degrade with time, temperature and exposure to humidity or oxygen. The HEB devices still lack a comprehensive noise theory equivalent to Tucker theory in SIS mixers and a significant effort was put into Al devices, so the only major improvement in the devices has been the de-embedding of the device impedance from the rest of the circuit<sup>26,27</sup>. Paper 4855-45<sup>1</sup> discusses the current status of Nb HEB development in more detail.

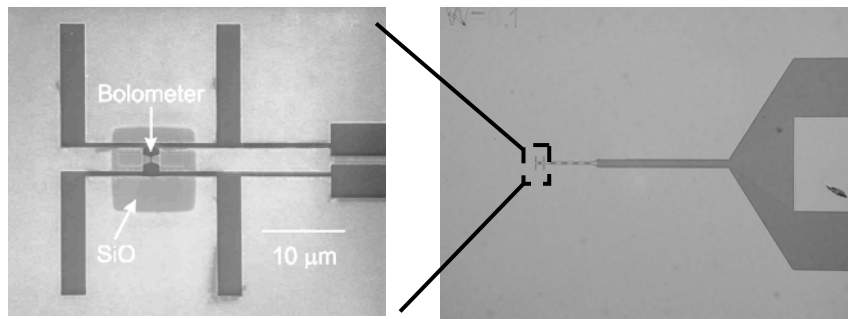


Figure 2. Nb HEB device and a scanning electron micrograph of the passivation and micro-bridge detail. The darker strip in the bias/IF line on the right is the NbTiN used as a protection resistor. The rest of the metalization is gold.

#### 4. AMPLIFIERS

A consequence of low local oscillator power and highly sensitive cryogenic mixer operation is very low output noise at the IF of the mixer. As a result, the IF amplifier must have significantly lower noise than the mixer or the IF amplifier dominates the receiver noise. Low noise amplifiers fabricated from GaAs high electron mobility transistors (HEMTs) have been known for some time, however the limited supply of helium in Herschel requires lower power dissipation than GaAs and the quality of the HIFI mixers demand the best possible noise performance. InP devices can have higher gains and require lower bias voltages than GaAs. JPL and TRW have partnered with a number of ground based astronomy groups in a cryogenic HEMT optimization program. A large number of transistors and monolithic microwave integrated circuits have been produced using a TRW developed and optimized 0.1 micron gate InP process. This InP process has resulted in development of a number of remarkable low noise amplifiers with noise temperature in the 4-8 GHz band less than 4 Kelvin<sup>6,7</sup>. A four-finger 200 micron gate length device made with TRW 0.1 micron InP process is shown in figure 3. The TRW process has demonstrated less than a microamp leakage in a 200 micron device and a transconductance greater than 1200 mS/mm.

A pressing technical need of the HIFI instrument was to find an electrically tunable replacement for high power Gunn oscillators, which were rapidly becoming problematic to obtain space qualified and impossible to obtain with sufficient bandwidth to facilitate the local oscillator requirements. A potential solution was found in TRW's newly developed 0.1 micron gate AlGaAs/InGaAs/GaAs pseudomorphic T-gate power HEMT process on 50 micron substrates<sup>28</sup>. A TRW 94 GHz amplifier was tested for noise at the Caltech Submillimeter Observatory and shown to add no noise to the receiver relative to a Gunn oscillator<sup>29</sup>. A program was then undertaken to see if amplifiers with 15% bandwidth to 113 GHz could be fabricated with the TRW process. Initially, coplanar waveguide low power amplifiers, microstrip driver

amplifiers and power amplifiers of amplifiers were designed in three frequency bands 71-80, 89-105 and 100-113<sup>30-32</sup>. Figure 4 shows a CPW pre-amplifier, a microstrip driver and a power amplifier.

The initial designs were able to achieve power levels greater than 200mW at some frequencies, which was going to be marginal at the band edges for the HIFI local oscillators. Additionally HIFI required >21dB total gain, compressed operation to limit amplitude noise and 200mW delivered to the multiplication chain. The result was a +23.6 dBm requirement at the 120K operation temperature, which resulted in the need for a power combined module with multiple MMICs. Figure 5 shows the JPL designed evaluation and test module and schematic layout. A total of 12 power combined five amplifier modules and 5 three-stage modules have been assembled, tested and delivered for HIFI along with >50 additional single amplifiers. The five amplifier units have achieved +29dBm at 95 GHz when operated at 120K.

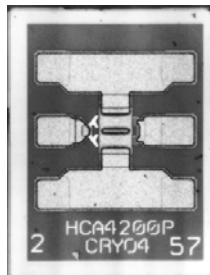


Figure 3. 0.1 micron gate four-finger 200 micron gate length InP HEMT device from the cryogenic HEMT optimization program lot number 4 (cryo4).

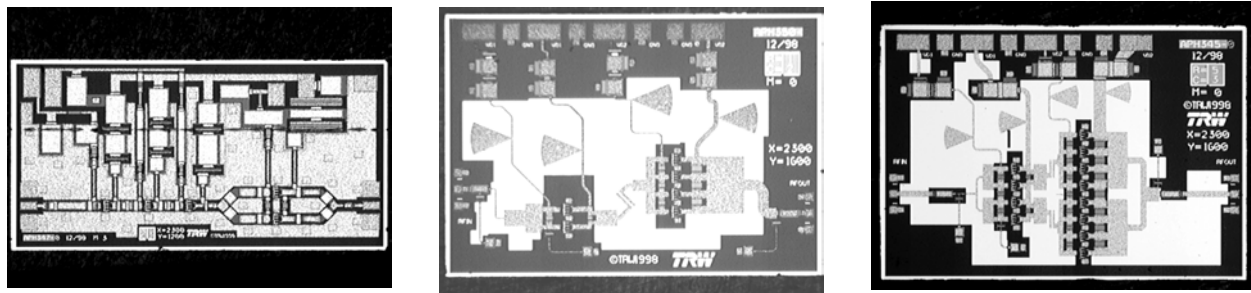


Figure 4. Power amplifier MMICs fabricated with TRW 0.1 micron GaAs Process, from left to right a CPW pre-amplifier, a microstrip driver and a microstrip power amplifier. The devices generate typical saturated power levels of 50mW, 100mW and 200mW, respectively.

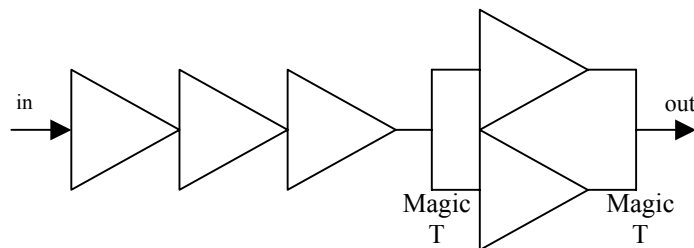
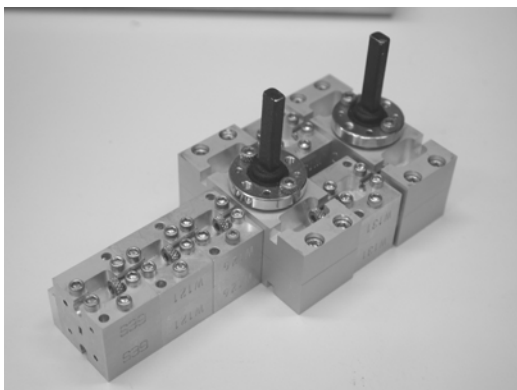


Figure 5. Development and test power amplifier module build from individual amplifiers and magic T's. Not shown is a 90 degree shim in front of one and behind the other output amplifiers making the package a 90 degree hybrid.

Full evaluation of the prototype amplifiers identified a series of on MMIC problems. All the microstrip amplifiers oscillated at ~32 GHz and some oscillated at 47 GHz as well. The problem was tracked to the odd mode suppression resistors between the arms of the on MMIC Wilkinson couplers. The causes and methods for evaluation and determining corrections have been presented in detail elsewhere<sup>33</sup>. The next task was to develop a flight module with a requirement for less than 6 watts power consumption and a mass goal of 100g. Figure 6 shows TRW's w-band module and the schematic configuration. This module achieves the required performance with worst-case power consumption of 5.5 Watts and is 101.5g. These modules give nearly identical performance to the prototypes when the parallel stages are well matched, however the use of two driver amplifiers rather than a power amplifier in the TRW packages give about 2 dB of extra gain. Figure 7 is typical power outputs of the power-combined modules with well-matched output stage MMICs. As can be seen in figure 6, the 92 GHz end of the 80-92 GHz amplifier, the 88 GHz end of the 88-99 amplifier and the 106 GHz end of the 92-106 amplifier have less margin than desirable. As a result, the driver and power amplifier MMICs in each of these bands are being modified to give slightly better performance at the band edges. The TRW module has survived the qualification level 60 thermal cycles to 120 Kelvin with no degradation. Additional details on this technology are presented in 4855-58<sup>5</sup>.

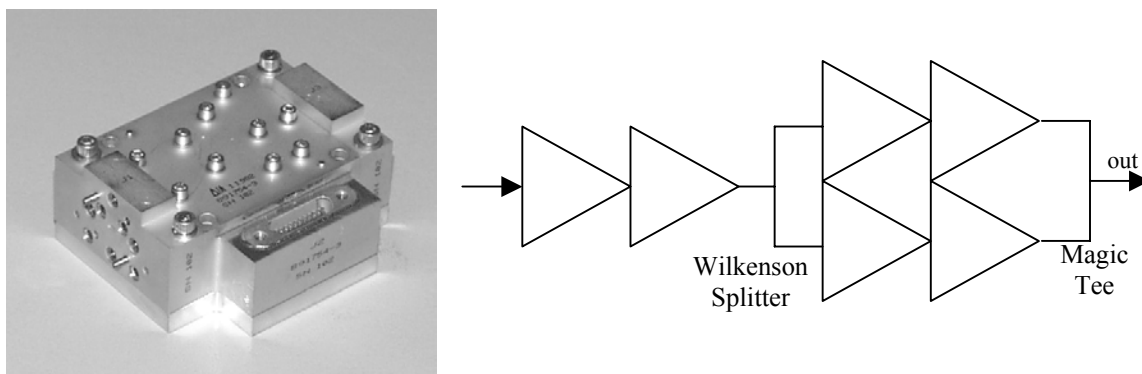


Figure 6 Shows the TRW Herschel HIFI power amplifier module and its schematic configuration. Not shown is a 90 degree shim before one of the parallel arms and after the other parallel arm.

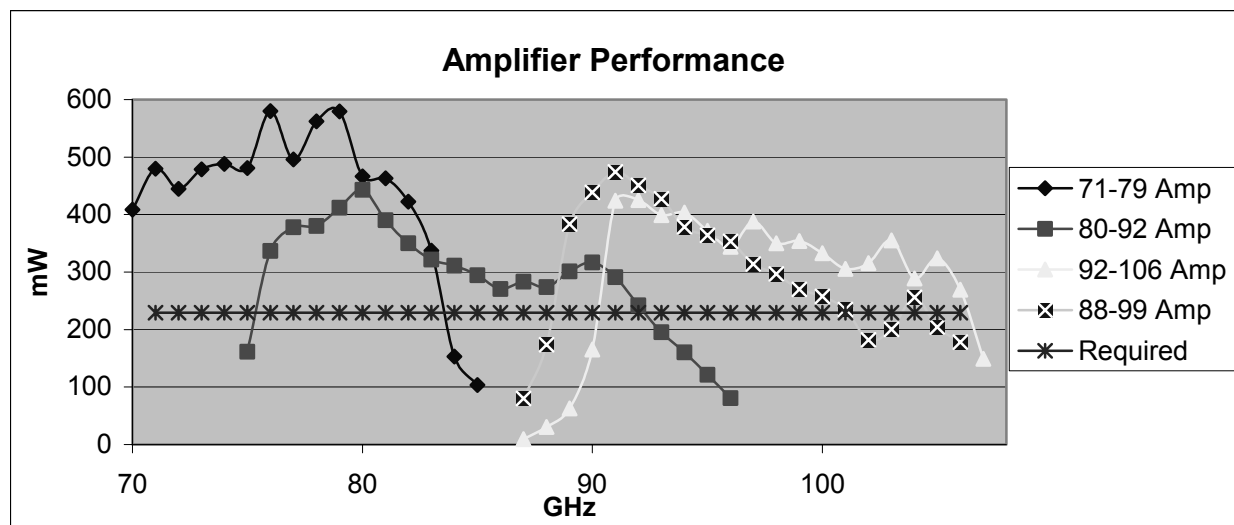


Figure 7. Typical output power of the JPL or TRW amplifier configuration when the output stages are well-matched for efficient power combining.

## 5. LOCAL OSCILLATORS

At the time of the HIFI proposal there was no demonstrated local oscillator, besides a fixed frequency gas laser, which had sufficient CW power to pump an HEB mixers in HIFI band 6. The situation was only marginally better for HIFI bands 1-5 where whisker contacted multipliers with input and output tuners had demonstrated up to 5% bandwidth and greater than a microwatt performance to 1350 GHz<sup>34</sup>. The basic design was little changed from the original cross waveguide harmonic generator<sup>35</sup> and due to challenges of whisker assembly could not really take advantage of symmetry and circuit balance to generate odd or even harmonics. Additionally, space qualification of whiskered devices has always been a difficult engineering task. For HIFI to be achievable in the time and budget available, the local oscillator concept needed a revolutionary approach. The one positive development prior to HIFI was the rapid development of computer power and electromagnetic simulation tools. These tools coupled with state of the art computers were capable of predicting the frequency response of microwave circuits with a very high degree of fidelity even at high frequency. Additionally, a number of complicated GaAs processing tricks had been developed for the processing of planar mixers<sup>36,37</sup> and high quality symmetric planar doublers had recently been demonstrated<sup>38</sup>. It appeared that the only viable approach was to go with all planar diodes since completely symmetric doublers and completely asymmetric triplers could be easily fabricated in a planar diode process, but not with a whiskered diode process. Planar devices also allowed tuning elements for de-embedding the diode impedance to be placed close the diode without whisker dimensional constraints.

The individual HIFI multiplier stages needed to cover a range of output frequencies from 142 to 1910 GHz and input powers from 400mW to 500 microwatts. As a result, it was necessary to develop two processes. The first process is optimized for higher powers and lower-frequencies is done with a stepper lithography techniques for anode definition and is used for devices to roughly 1 THz. The second process uses e-beam lithography for anode definition and chemically etched membrane structures for devices above 1 THz. Both process can generate suspended metal structures, air bridges, beam leads and on chip capacitors<sup>39</sup>. Figure 8 shows the four basic types of devices that can be produced. These include the “discrete” devices, which are designed for flip chip soldering attachment, the “substrateless” devices which integrate the wiring with the diode for drop in installation without solder, the frameless membrane devices which also drop in and the framed membrane devices, which have a frame for handling.

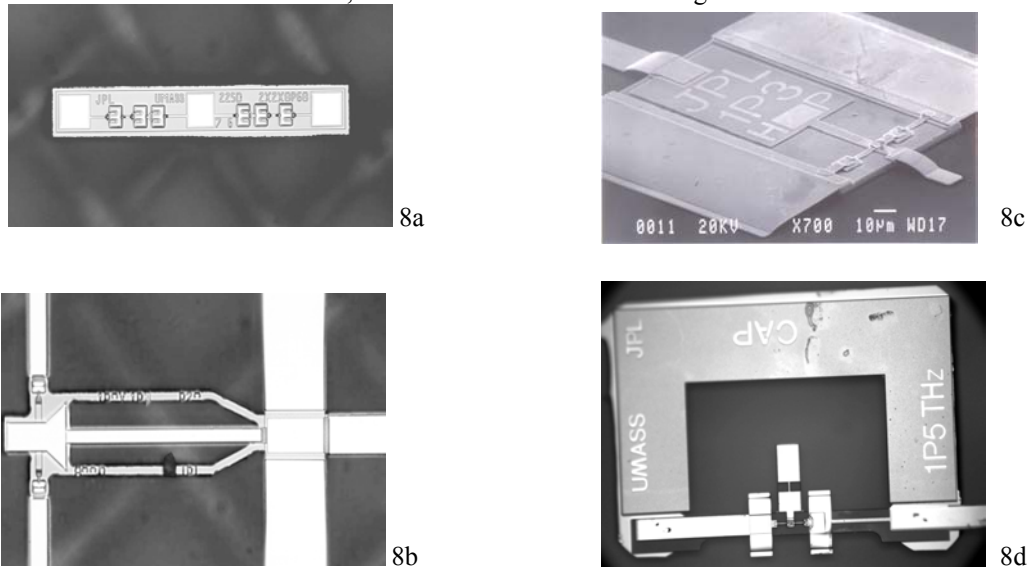


Figure 8a-d: Figure 8a a discrete diode used for a 200 GHz doubler. Figure 8b a substrateless diode used for an 800 GHz doubler. Figure 8c a frameless membrane used for a 1200 GHz tripler. Figure 8d a framed membrane used in a 1.5 THz doubler.

The planar devices with beam leads simplify greatly the assembly of the multiplier making the most challenging part of multiplier chain construction the fabrication of the waveguide circuit. The HIFI band 5 multiplier is a x2x2x3 configuration starting from 93.9 to 103.5 GHz. Figure 9 shows the development model chain in its as delivered

configuration. It features a flexure mount, which enables the position of the output diagonal horn to be positioned to a few microns in two axes and better than 0.1 degrees in two angles. A machining tolerance of less than 0.0002" (5 microns) has been achieved for the waveguide circuits and horns. Figure 10 shows the achievable performance for a 1200 GHz chain with a constant 150mW input power. This should be compared to the previous state of the art of 30μW peak and ~2% bandwidth for a whiskered chain<sup>33</sup>. The planar construction has proven to be very robust surviving many thermal cycles and high random vibration levels. The only observed problems have been the result of over voltage or electrostatic discharge. Additional details on this multiplier chain have been presented previously<sup>40-42</sup> and will be updated in paper 4855-56<sup>4</sup>.

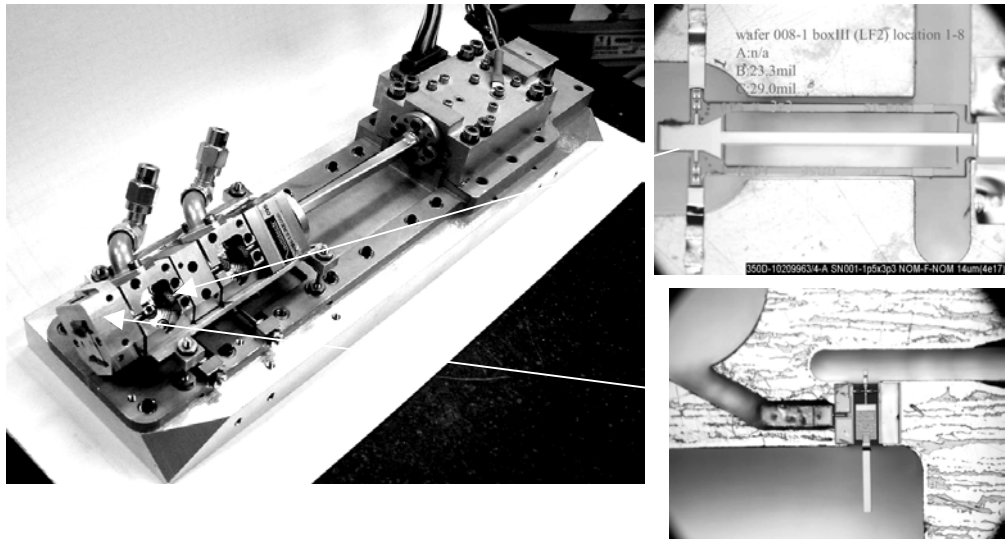


Figure 9. Development model 1200 GHz multiplier chain. From left 1200 GHz tripler with internal diagonal horn, 400 GHz doubler with internal detail, space holder for WR-5 isolator, 200 GHz doubler, WR-10 isolator, WR-10 waveguide twist, 92-106 GHz power amplifier, input isolator on flexure mount. The two smaller pictures show the mounting of the 400 GHz doubler diode and the 1200 GHz tripler diode in the waveguide channels.

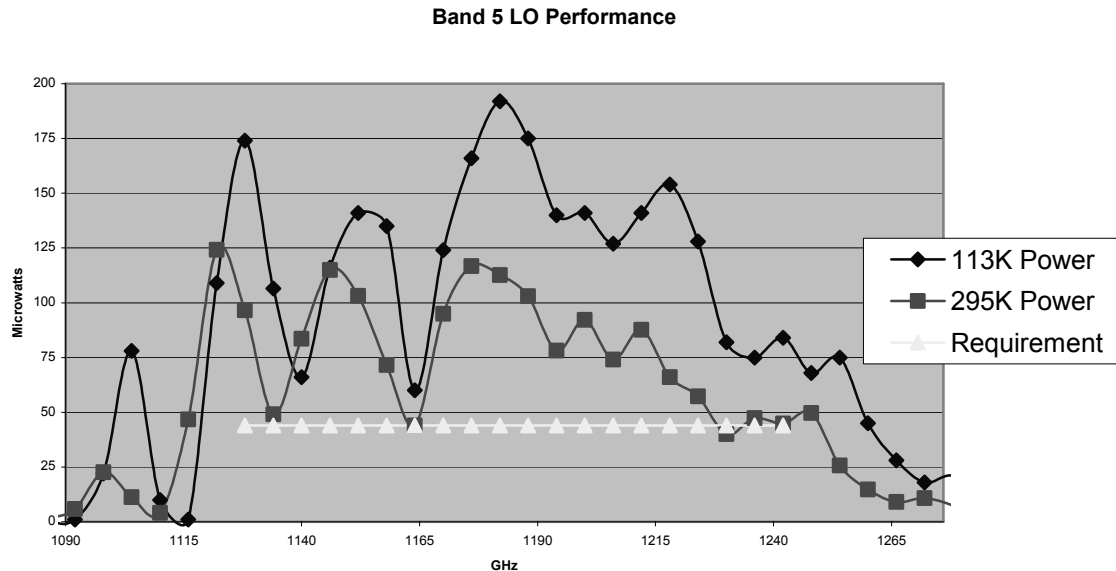


Figure 10 Performance of an all-planar all solid-state 1200 GHz multiplier chain. The required power is at 120K and covers 1127-1242 GHz. It should be noted that two multiplier chains could be used to cover this band, but only one was used here with a flat 150mW of input power.



Local oscillators above 1.4 THz required the largest advances in the state of the art at the start of the HIFI project. The physics of multiplier diodes at THz frequencies needed careful exploring, the technology for machining structures with dimensions on the order of 10 microns needed development and a process for assembling each new multiplier design needed development. Verification of results must contend with difficulties in measurement of microwatt power levels at THz frequencies, atmospheric absorption and cryogenic operation. Significant progress has been made in all these areas. A series of papers on the physics of multiplier diodes<sup>43-45</sup> describes the diode parameters and modeling considerations for THz design. Machining tooling and processes have been developed and demonstrated to the necessary precision and the drop in assembly including handling of the very small frameless THz devices has proven to be feasible. The testing and verification area has explored the effects of cryogenic operation<sup>46-48</sup> and tested multipliers to 2.7 THz<sup>49,50</sup>. A number of designs and device topologies have also been tested with very promising results<sup>51-53</sup>. The most promising has been the development of a four-stage multiplication chain of cascaded doublers starting from 90-100 GHz<sup>54</sup>. This chain is shown in Figure 11. Figure 12 shows the results at the various stages of multiplication for operation at 77K. Considerable effort is currently going into the design of the THz stages needed for 1.4 to 1.9 THz<sup>55</sup>. Paper 4855-55<sup>3</sup> updates the current status of THz multiplier design for Herschel HIFI.

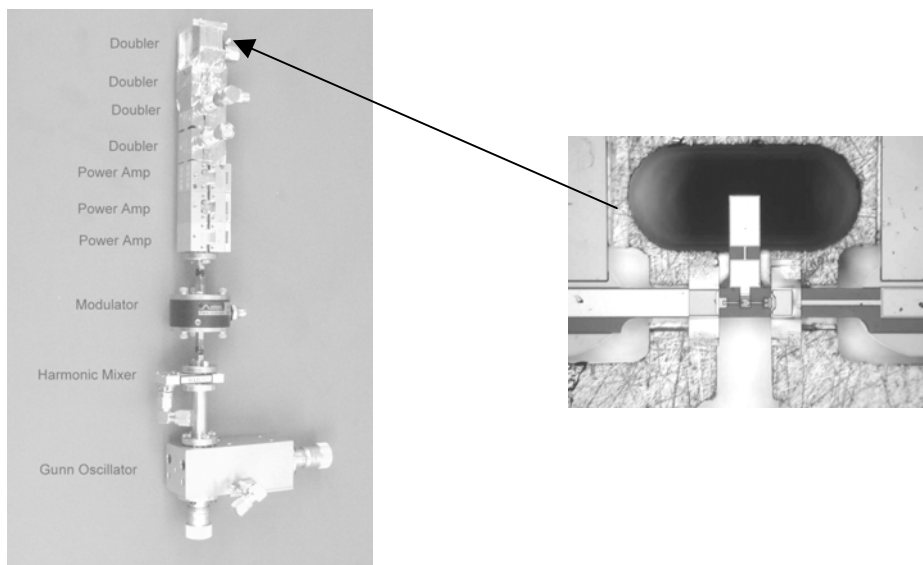


Figure 11. 1.5 THz all planar multiplier chain. Inset shows the framed membrane double in the final stage. The last two stages are coupled with a horn-to-horn interface.

## 6. CONCLUSIONS

The NASA sponsored high frequency component development for Herschel's HIFI instrument has resulted in the development and implementation of a wide range of new submillimeter technology. In the area of receivers, low noise SIS mixers can be made to over 1.2 THz, diffusion cooled Nb HEB mixers have demonstrated the necessary robustness for space application and InP based HEMT amplifiers with an octave bandwidth have less than 4K noise temperatures. Multiplied local oscillators have been revolutionized by the use of high frequency, high power, broad banded amplifiers, planar diodes, membrane diodes and the level of circuit integration possible. Previously unimaginable power and bandwidth results have been reported simultaneously in the same multiplier chains. As a result of these THz component developments, the Herschel Space Observatories HIFI instrument is assured unprecedented frequency coverage and outstanding sensitivity for the benefit of the observation community.

## ACKNOWLEDGEMENT

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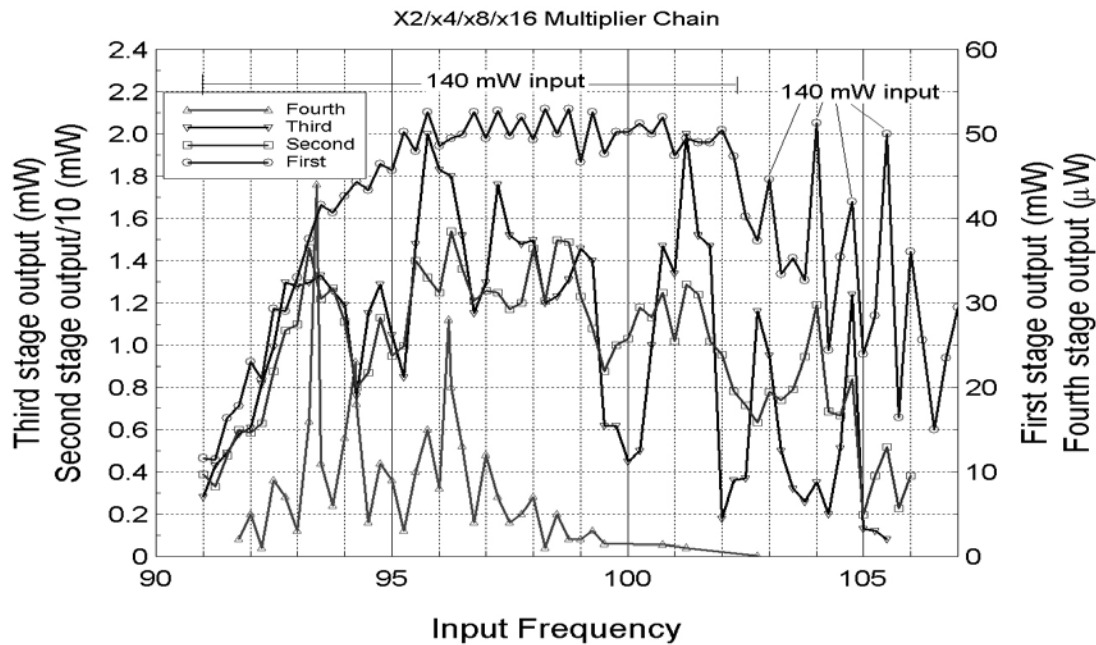


Figure 12. Measured 1.4-1.6 THz performance of the all-planar 1.5 THz chain at 77K with 140mW input. HEB mixers require less than one microwatt to fully pump them. Assuming 3dB of optical losses and dual polarization operation, this chain would cover about 100 GHz of bandwidth.

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